GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASME SA-479 Type 348H

Standard Specification for Stainless Steel Bars and Shapes for Use in Boilers and Other Pressure Vessels

Group - Ferrous Stainless Steel Alloys

Sub Group - ASME SA-479 Type 348H Stainless Steel Bars and Shapes for Use in Boilers and Other Pressure Vessels

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries
Grade Belongs to the Industry - Bars and Shapes

Chemical Composition		
Carbon	C %	0.040 - 0.100
Manganese	Mn %	2.000 max.
Phosphorus	P %	0.045 max.
Sulphur	S %	0.030 max.
Silicon	Si %	1.000 max.
Chromium	Cr %	17.000 - 19.000
Nickel	Ni %	9.000 - 12.000
Nb + Ta	Nb%+Ta%	0.008 - 1.100
Tantalum	Ta %	0.100 max.
Cobalt	Co %	0.200 max.
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
Annealing

Mechanical Properties	
Tensile Strength in Mpa	515 min.
Yield Strength in Mpa	205 min.
Elongation in %	30 min.
Reduction of Area in %	40 min.
Hardness in BHN	-
Impact in Joule	-

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Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
S34809	UNS	USA	Steel and Pipe
J 405 30348	SAE	USA	Steel
SA-240 Type 348H	ASME	USA	Plate, Sheet and Strip
SA-213 GradeTP348H	ASME	USA	Steel and Tubing
A 580 Type 348	ASTM	USA	Steel and Wire
A 182 F 348H	ASTM	USA	Pipe, Bars and Forging
A 959 Type 348H	ASTM	USA	Steel

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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